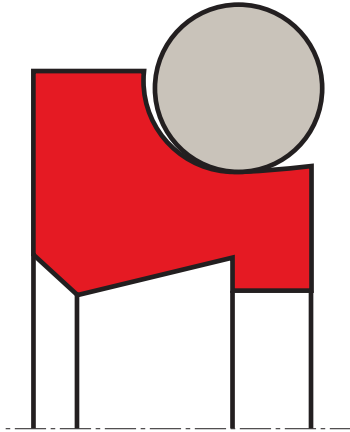


## wiper A27-SA

## seal spec



### description

two-piece double wiper consisting of dynamic wiper ring and a static O-ring.

### application



not bolded symbols; please consult our technical for application limitations

### category of profile

machined or molded/standard/trade product.

### single acting

### area of application: hydraulics

hydraulic systems, reciprocal movements, medium dirt load.

### function:

the A27-SA is a double function wiper with a sharp wiping edge, a sealing lip on the medium side and an O-ring as a energizing element. this double function consists of wiping the dirt from the surface of the descending piston rod on the one hand and on the other, that the remaining oil film is retained and returned to the system with the next descent. the high wear resistance of the polyurethane provides this wiper with a particularly long service life.

### media

hydraulic oils acc. to DIN 51524/51525, lubricating oils, other mineral oil based fluids and HFA, HFB, HFC highly non-flammable hydraulic fluids acc. to VDMA 24317.

### operating parameters & material

material		temperature	max. surface speed
wiping part	energizer		
s-mart PU (98 shore A)	s-mart NBR (70 shore)	-30 °C ... +100 °C	2 m/s

the stated operation conditions represent general indications. it is recommended not to use all maximum values simultaneously. surface speed limits apply only to the presence of adequate lubrication film.

### mode of installation

the prerequisites for perfect functioning are careful fitting and an accurately dimensioned mounting space. in general, wipers snap easily into their housings when distorted into a kidney shape (over 20mm diameter). a large insertion chamfer must be provided (20-30°, length = (D-d)/4).

**surface quality**

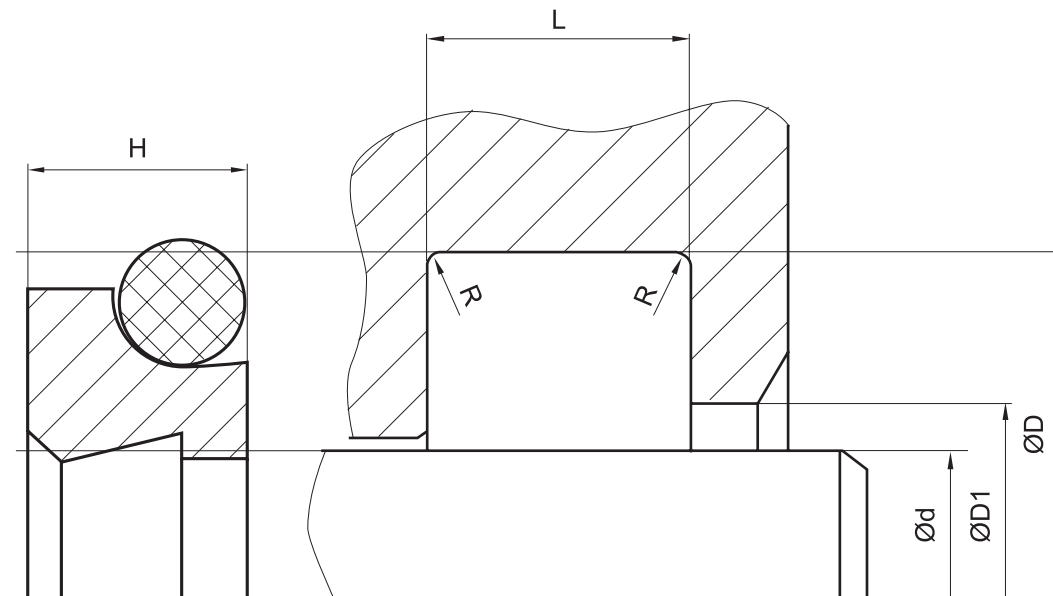
surface roughness	Rtmax (µm)	Ra (µm)		
sliding surface	according to seal data			
bottom of groove	≤6,3	≤1,6		
groove face	≤15	≤3		
Ød	≤10	>10 ... ≤63	>63 ... ≤250	>250
R max	0,4	0,7	1	1,5

**tolerance recommendation****seal housing tolerances**

L	+0,2
ØD	H9

**seal & housing recommendations**

please note that we are able to produce those profiles to your specific need or any non standard housing. for detail measurements, please see seal-mart catalog...



don't hesitate to contact our technical department for further information or for special requirements (temperature, speed etc.), so that suitable materials and/or designs can be recommended.